

# Application of shiitake and maitake extracts to wheat flour and their effect on technological and baking properties

Tatiana Bojnanska<sup>1</sup>≥ <sup>[D]</sup> Matej Cech<sup>2</sup> <sup>[D]</sup> Anna Kolesarova<sup>3</sup> <sup>[D]</sup> Jozef Bojnansky<sup>4</sup> <sup>[D]</sup>



<sup>1-as</sup>Institute of Food Sciences, Slovak University of Agriculture in Nitra, Tr. A. Hlinku 2, 949 76 Nitra, Slovak Republic.
<sup>1</sup>Email: <u>tatiana.bojnanska@uniag.sk</u>
<sup>2</sup>Email: <u>matej.cech@uniag.sk</u>
<sup>\*</sup>Email: <u>anna.kolesarova@uniag.sk</u>
<sup>\*</sup>Institute of Accounting and Informatics, Slovak University of Agriculture in Nitra, Tr. A. Hlinku 2, 949 76 Nitra, Slovak Republic.
<sup>\*</sup>Email: jozef.bojnansky@uniag.sk

## Abstract

Shiitake and maitake extracts were added to composite flours in the amounts of 5%, 7.5%, and 10%, which subsequently changed the basic technological properties of the composite flours. Compared to control flour, wet gluten content decreased only slightly, but gluten swelling and gluten extensibility decreased significantly. Falling number, Zeleny sedimentation volume, and crude protein also decreased. The experimental loaves were baked from composite flours and evaluated by Volscan. The weight of the experimental loaves decreased in proportion to the amount of addition of medicinal mushroom extract. The volume and specific volume of the experimental loaf decreased with the addition of maitake extract in proportion to its amount. The addition of shiitake extracts in the amount of 5% increased the volume and specific volume of the experimental loaf; however, higher additions (7.5%, 10%) reduced the evaluated parameters in the case of shiitake extract. Nevertheless, all additions were technologically acceptable, and the differences in technological quality of experimental loaves compared to control loaves were not significant. These types of designed foods with nutritional benefits have potential for producers and are desirable to consumers.

Keywords: Composite flours, Mushroom extracts, Gluten, Falling number, Zeleny index, Baking test, Quality evaluation, Volscan.

Citation   Bojnanska, T., Cech, M., Kolesarova, A., & Bojnansky, J.	Funding: This research is supported by Slovak Research and Development
(2025). Application of shiitake and maitake extracts to wheat flour and	Agency (Grant number: APVV-21-0206).
their effect on technological and baking properties. Agriculture and	Institutional Review Board Statement: Not applicable.
Food Sciences Research, 12(1), 25-30. 10.20448/aesr.v12i1.6568	Transparency: The authors confirm that the manuscript is an honest, accurate,
History:	and transparent account of the study; that no vital features of the study have
Received: 27 February 2025	been omitted; and that any discrepancies from the study as planned have been
Revised: 31 March 2025	explained. This study followed all ethical practices during writing.
Accepted: 2 April 2025	Competing Interests: The authors declare that they have no competing
Published: 9 April 2025	interests.
Licensed: This work is licensed under a Creative Commons	Authors' Contributions: All authors contributed equally to the conception and
Attribution 4.0 License (cc) BY	design of the study. All authors have read and agreed to the published version
Publisher: Asian Online Journal Publishing Group	of the manuscript.

# Contents

1. Introduction
2. Materials and Methods
3. Results and Discussion
4. Conclusion
References

# Contribution of this paper to the literature

The research provides information on the changes caused by the addition of non-baking ingredients to wheat flours intended to produce bread. The presented additives are exceptional in their nutritional benefits, and the results obtained are original regarding the possibilities of their application to make bakery products more attractive.

# 1. Introduction

Cereals are key plant resources that have provided human nutrition for thousands of years. Wheat and rye, as the basic cereals of Europe, are irreplaceable from the point of view of the production of bread and pastries as basic foods. Despite the fact that the consumption of bread and pastries in Slovakia has been decreasing for more than 30 years, in 2022 it was at the level of 62 kg per person per year [1], which is definitely not low. Such consumption is significant enough to call attention to the nutritional benefits of consuming these basic foods.

The main raw material used worldwide for bread production is wheat flour, which is characterized mainly by a high proportion of starch and a low proportion of proteins that are deficient in some essential amino acids, but with an exceptional ability to capture fermentation gases formed during the fermentation process, thanks to gluten  $\lceil 2 \rceil$ . 3]. Efforts to improve the nutritional quality of bread are made by partially replacing wheat with non-bakery raw materials, which are valued for their content of biologically active ingredients that traditional breads do not contain. This produces a variety of products with beneficial health effects [4-9].

However, in composite flours prepared by combining wheat flour and flours from non-bakery raw materials, or directly by specific valuable ingredients, a lower proportion of gluten causes problems related to the technological properties of the flour, dough, and finished product. The gluten-free addition causes the wheat dough to be diluted and subsequently weakened; however, the effect of the addition can be very specific [10-13]. A balance must be struck between nutritional benefits and technological requirements.

The group of non-bakery raw materials in which nutritional benefits can be assumed includes medicinal mushrooms, which exhibit a wide range of pharmacological activities, including antiallergic, antibacterial, antifungal, anti-inflammatory, antioxidant, antiviral, cytotoxic, immunomodulatory, antidepressant, antihyperlipidemic, antidiabetic, digestive, hepatoprotective, neuroprotective, nephroprotective, and osteoprotective [14]. The authors summarized known findings and compared clinical studies aimed at confirming the positive effects of the consumption of medicinal mushrooms.

In Shiitake (Lentinula edodes), an important compound with immunomodulatory effects is lentinan,  $\beta$ -1,3-Dglucan. Polyphenol-rich mushroom extract also shows high free radical scavenging [15-18]. The antioxidant effect of shiitake is caused by ergothioneine (2-mercaptohistidine trimethylbetaine), whose significant increase in blood within two hours after mushroom consumption was demonstrated by Weigand-Heller et al. [19]. As a potential raw material, shiitake is interesting because of its content in therapeutic compounds that have antitumor, antifungal, antibacterial, anti-inflammatory, hypocholesterolemic, antihypertensive, hypoglycemic, and antioxidant effects [18].

The potential positive effects of Maitake extract (Grifola frondosa) on the human body can be summarized in the benefits related to its antioxidant mechanisms [20], which are conditioned by the content of valuable bioactive components  $\lceil 21 \rceil$ . Moreover, the content of polysaccharides, especially  $\beta$ -glucans and heteroglycans, as well as other bioactive macromolecules, is potentially useful in terms of antitumor and immunomodulatory effects [22, 23], prebiotic effects [24], or effects on visceral leishmaniasis [25].

The aim of the study was to verify the possibilities of adding extracts from medicinal mushrooms, Shiitake and Maitake, to wheat flour, and subsequently to evaluate the basic technological properties of composite flours and the resulting experimental breads.

### 2. Materials and Methods

### 2.1. Materials

For the preparation of composite flours, commercial wheat flour (Mlyn Grznár, Veľké Hoste, Slovakia) was used, the quality of which is defined by the following parameters: energy value (1464 kJ), carbohydrate content (71 g/100 g) including sugars (1.59 g/100 g), fiber content (3.3 g/100 g), protein content (11 g/100 g), fat content (1.3 g/100 g), fat content (1.3 g/100 g), fat content (1.4 g/100 g), fat co g) including saturated fat (0.3 g/100 g), salt (0.01 g/100 g), and ash content (0.65 %).

As part of the presented research, two types of non-bakery additives were added to wheat flour: maitake extract and shiitake extract. The extracts were obtained from Natural Field (Xi'an Natural Field Bio-Technique Co., Ltd., Xi'an, China), from the source One Pharma s.r.o, Janka Kráľa 5, 974 01 Banská Bystrica, Slovakia.

Formulations using the evaluated composite flour (experimental design) are listed in Table 1.

Table 1. Experimental design.						
Wheat flour T	650 Shiitake d	extract Maitake extr	ract Identi	Identification of the samples		
100 %	0 %	б О %		WF		
95~%	5 %	5 %	Sh_5	Ma_5		
92.5~%	7.5 9	% 7.5 %	Sh_7.5	Ma_7.5		
80 %	10 0	% 10 %	Sh_10	Ma_10		

### 2.2. Methods

As part of the evaluation of the technological quality of composite flours, the following parameters were determined: moisture by gravimetric method in % (ICC standard 110/1, 1976), gluten content G<sub>30</sub> (ISO 21415-1:2006), plus the swelling of gluten  $T_{30}$  (cm), and the extensibility of gluten  $Q_{30}$  (mL), sedimentation index by Zeleny in mL (STN ISO 5529), Falling number in seconds (ICC 107/1, Falling Number 1500, fa Perten Instruments, AB), Crude protein (Kjeldahl, N x 5,7), Starch content by Ewers (ISO 10520:1997), conversion factor 1.898, Ash content in % (ICC Standard 104/1) and titration acidity of flour (mmol/kg).

Experimental breads were baked from composite flours (Table 1) by the processing procedure described by Bojňanská et al. [26] and analysed using a Volscan Profiler volume analyser (Stable Mycrosystems, Surrey, UK). The following parameters were evaluated: weight of the bread (g), bread volume (mL), specific volume (mL/g), volume yield (mL/100 g flour), and aspect ratio of a middle slice.

### 2.3. Statistical Analysis

All analyses were performed in triplicate, and average values were calculated. XLSTAT 2020.5.1 [27] together with Microsoft Excel 365 [28] was used as the statistical and data analysis software (ANOVA and a Duncan's multiple range test).

# 3. Results and Discussion

The addition of non-bakery raw materials generally worsens the technological parameters of composite flours, which has also been confirmed in the case of the addition of maitake and shiitake extracts. The amount of wet gluten, its ductility, and swelling decreased in proportion to the amount of extracts added (Figure 1). These findings are not surprising, as the change in protein-protein fraction ratios in composite flours affects the rheological properties of the dough [8, 26, 29]. The main problem in applying non-wheat flour to dough is the disturbance of the starch-gluten matrix and the dilution of gluten, which reduces its ability to retain gases produced during dough leavening [30-32]. In addition to the decrease in wet gluten content, which is understandable, the extensibility of gluten decreased significantly. Nevertheless, the values observed in Table 1 can be characterized as adequate, indicating the usability of such composite flours.

Other parameters evaluating the technological quality of flours were also influenced by the addition of extracts. Compared to control wheat flour, flours with added extracts had demonstrably higher enzymatic activity and lower sedimentation index (ZI) values.





Starch content did not change significantly, but crude protein content was lower. The addition of shiitake extract reduced the ash content. Interestingly, the addition of maitake significantly increased the acidity of the composite flour, up to 23% with just a 5% addition compared to control flour. This finding does not have to be negative, as the higher acidity of the flour can positively influence the sensory evaluation of the final products. In bread and pastries, it is the cause of a fuller and better perceived taste [33-36]. Figure 2 shows comparisons expressed as a percentage, representing 100% of the value of a given property in control wheat flour (WF).





The indirect indicators of bakery quality evaluated indicated a potentially negative impact of the additions of medicinal mushroom extracts, although most of the evaluated indicators did not show changes at a level that would predict that it is unsuitable to use the composite flours under consideration. On the contrary, in the case of an addition of 5%, we can expect good results from baking experiments.

More interesting, more informative, and more convincing in terms of quality, usable results in practice were found within the baking experiment, which is considered a direct method of determining bakery quality. When preparing the dough, it is important to add a suitable amount of water, which will ensure the formation of dough with optimal consistency and affect the total weight of the dough being processed. The final weight of the bread is subsequently affected by baking losses. In the case of the evaluated experimental bread, their weight decreased in proportion to the amount of additions. Figure 3 shows comparisons of important bread quality parameters, expressed as a percentage, representing 100% of the value of a given property in control wheat flour (WF).



The bread volume can clearly be considered the most important quality parameter. It was very interesting to find that the addition of shiitake extract in the amount of 5% had a positive effect on the bread volume, and in the experimental bread, the bread volume was higher than in the control breads. Higher additions of shiitake extract already reduced the bread volume in comparison with the control. In the case of all additions (5%, 7.5%, and 10%) of maitake extract, the properties of the experimental breads were worse than in the control breads (Figure 3). This is also documented by the scans obtained by Volscan (Figure 4a) and the photo documentation of the experimental breads are very clearly visible.

The volume and other characteristics of experimental loaves are key in evaluating their quality, but trade-offs must be sought in the case of value-added foods where the expected nutritional benefits of non-bakery additives are pursued. We believe that bread's slightly reduced level of technological quality is significantly outweighed by its nutritional benefits. Sensory evaluation is also considered an important part of a comprehensive assessment of innovative products, as it ultimately determines whether a product will be suitable for consumption.



Figure 4. a, b. Scans of experimental bread and photos of experimental bread.

In general, value-added foods are rated worse than standard ones, especially in relation to the additives used and their amounts [26, 36-39]. When applying dried shiitake powder at levels of 5% and 10%, the results found by Van Toan and Thu [36] were comparable to or slightly better than the evaluators' overall preference compared to control pastries. Pastries with the addition of 15% were no longer acceptable to evaluators. Other authors [33] found significantly lower bread preferences, in which wheat flour was replaced by shiitake powder as early as 5%. In most cases, non-bakery ingredients worsen the technological parameters of bread, which is also associated with impaired perception by consumers [40-42].

In the case of composite flours and experimental bread evaluated by us, it can be stated that the additions of maitake and shiitake extracts influenced the technological properties of both composite flours and breads; however, the found values can be considered acceptable and balanced with the expected nutritional benefits. The method of adapting and targeted design of staple foods to the intended nutritional benefits leads to healthier foods and potential improvements in consumer health.

# 4. Conclusion

Due to the addition of extracts of medicinal mushrooms Shiitake and Maitake, the basic technological properties of composite flours have changed. In proportion to the amount of the addition, wet gluten content decreased, and its swelling and extensibility decreased. The value of the Falling Number also decreased, so composite flours have higher enzymatic activity, but all values complied with legislative requirements. The value of the Zeleny index, crude protein content, and, in the case of composite flour with added Shiitake, ash content also fell. Its acidity did not change, unlike composite flour with the addition of Maitake, in which the acidity increased significantly compared to both control flour and composite flours with the addition of Shiitake.

In relation to the results of the bakery experiment, it was found that the weight of the loaves decreased in proportion to the amount of addition of medicinal mushroom extracts. The volume and specific volume of the loaves decreased with the addition of maitake extract in proportion to its height. The addition of shiitake extracts in the amount of 5% resulted in an increase in the volume and specific volume of the experimental loaf (by 4.7% and 8.5% respectively), so that with such an addition, apart from the nutritional benefits, there was also an improvement in the technological quality of the bread. Higher additions of extracts reduced the evaluated parameters. Nevertheless, all additions were technologically acceptable. Verified composite flours and breads with nutritional benefits have potential for manufacturers and are desirable for consumers.

### References

- [1] DATACube, "Statistical office of Slovak Republic," 2023. Retrieved: https://datacube.statistics.sk/. [Accessed 10 December 2024]. 2023.
- K. Dewettinck, F. Van Bockstaele, B. Kühne, D. Van de Walle, T. Courtens, and X. Gellynck, "Nutritional value of bread: Influence [2] of processing, food interaction and consumer perception," Journal of Cereal Science, vol. 48, no. 2, pp. 243-257, 2008. https://doi.org/10.1016/j.jcs.2008.01.003
- D. Sabanis and C. Tzia, "Effect of rice, corn and soy flour addition on characteristics of bread produced from different wheat cultivars," [3] Food and Bioprocess Technology, vol. 2, pp. 68-79, 2009. https://doi.org/10.1007/s11947-007-0037-7 E. L. Almeida, Y. K. Chang, and C. J. Steel, "Dietary fibre sources in bread: Influence on technological quality," *LWT-Food Science*
- [4] and Technology, vol. 50, no. 2, pp. 545-553, 2013. https://doi.org/10.1016/j.lwt.2012.08.012 L. Tebben, Y. Shen, and Y. Li, "Improvers and functional ingredients in whole wheat bread: A review of their effects on dough
- [5] quality," bread Technology, properties and Trends in FoodScience පි vol. 81, pp. 10-24, 2018. https://doi.org/10.1016/j.tifs.2018.08.015
- A. Torbica, M. Belović, and J. Tomić, "Novel breads of non-wheat flours," Food Chemistry, vol. 282, pp. 134-140, 2019. [6]https://doi.org/10.1016/j.foodchem.2018.12.113
- T. Bojňanská, A. Vollmannová, and J. Musilová, "Milk thistle flour effect on dough rheological properties," Slovak Journal of Food [7] Sciences, vol. 14, pp. 788-797, 2020. https://doi.org/10.5219/1365
- T. Bojňanská, J. Musilová, and A. Vollmannová, "Effects of adding legume flours on the rheological and breadmaking properties of [8] dough," Foods, vol. 10, no. 5, p. 1087, 2021. https://doi.org/10.3390/foods10051087
- A. Kolesárová, M. Solgajová, T. Bojňanská, J. Kopčeková, L. Zeleňáková, and J. Mrázová, "The effect of Saskatoon berry (Amelanchier [9] alnifolia Nutt.) addition on the technological properties of wheat flour and the quality of biscuits," Journal of Microbiology, Biotechnology and Food Sciences, Vol. 12, no. Special issue, pp. e9251-e9251, 2022. https://doi.org/10.55251/jmbfs.9251
- [10] F. Koksel and M. Scanlon, "Effects of composition on dough development and air entrainment in doughs made from gluten-starch blends," Journal of Cereal Science, vol. 56, no. 2, pp. 445-450, 2012. https://doi.org/10.1016/j.jcs.2012.05.013
- M. Ungureanu-Iuga, D. Atudorei, G. G. Codină, and S. Mironeasa, "Rheological approaches of wheat flour dough enriched with [11] germinated soybean and lentil," Applied Sciences, vol. 11, no. 24, p. 11706, 2021. https://doi.org/10.3390/app112411706 Z. Šmídová and J. Rysová, "Gluten-free bread and bakery products technology," Foods, vol. 11, no. 3, p. 480, 2022.
- [12] https://doi.org/10.3390/foods11030480
- D. Atudorei, S. Mironeasa, and G. G. Codină, "Dough rheological behavior and bread quality as affected by addition of soybean flour [13] in a germinated form," *Foods*, vol. 12, no. 6, p. 1316, 2023. https://doi.org/10.3390/foods12061316 G. Venturella, V. Ferraro, F. Cirlincione, and M. L. Gargano, "Medicinal mushrooms: Bioactive compounds, use, and clinical trials,"
- [14] International Journal of Molecular Sciences, vol. 22, no. 2, p. 634, 2021. https://doi.org/10.3390/ijms22020634
- Y. Choi, S. Lee, J. Chun, H. Lee, and J. Lee, "Influence of heat treatment on the antioxidant activities and polyphenolic compounds of Shiitake (Lentinus edodes) mushroom," *Food Chemistry*, vol. 99, no. 2, pp. 381-387, 2006. [15] Chemistry, of https://doi.org/10.1016/j.foodchem.2005.08.004
- C. S. G. Kitzberger, A. Smânia Jr, R. C. Pedrosa, and S. R. S. Ferreira, "Antioxidant and antimicrobial activities of shiitake (Lentinula [16] edodes) extracts obtained by organic solvents and supercritical fluids," Journal of Food Engineering, vol. 80, no. 2, pp. 631-638, 2007. https://doi.org/10.1016/j.jfoodeng.200.06.013
- A. Zembron-Lacny, M. Gajewski, M. Naczk, and I. Siatkowski, "Effect of shiitake (Lentinus edodes) extract on antioxidant and [17] inflammatory response to prolonged eccentric exercise," J Physiol Pharmacol, vol. 64, no. 2, pp. 249-254, 2013.
- B. Muszyńska, P. Pazdur, J. Lazur, and K. Sułkowska-Ziaja, "Lentinula edodes (Shiitake)-biological activity," Medicina Internacia [18] *Revuo*, vol. 28, no. 108, pp. 189-195, 2017.
- A. J. Weigand-Heller, P. M. Kris-Etherton, and R. B. Beelman, "The bioavailability of ergothioneine from mushrooms (Agaricus bisporus) and the acute effects on antioxidant capacity and biomarkers of inflammation," *Preventive Medicine*, vol. 54, pp. S75-S78, [19] 2012.
- J.-Y. Yeh, L.-H. Hsieh, K.-T. Wu, and C.-F. Tsai, "Antioxidant properties and antioxidant compounds of various extracts from the [20] edible basidiomycete Grifola frondosa (Maitake)," Molecules, vol. 16, no. 4, pp. 3197-3211, 2011.https://doi.org/10.3390/molecules16043197

- [21] J.-Y. Wu, K.-C. Siu, and P. Geng, "Bioactive ingredients and medicinal values of Grifola frondosa (Maitake)," *Foods*, vol. 10, no. 1, p. 95, 2021. https://doi.org/10.3390/foods10010095
- [22] F. Zhao, Z. Guo, Z.-R. Ma, L.-L. Ma, and J. Zhao, "Antitumor activities of Grifola frondosa (Maitake) polysaccharide: A meta-analysis based on preclinical evidence and quality assessment," *Journal of Ethnopharmacology*, vol. 280, p. 114395, 2021. https://doi.org/10.1016/j.jep.2021.114395
- [23] K. M. Wesa *et al.*, "Maitake mushroom extract in myelodysplastic syndromes (MDS): A phase II study," *Cancer Immunology*, *Immunotherapy*, vol. 64, pp. 237-247, 2015. https://doi.org/10.1007/s00262-014-1628-6
- [24] A. De Giani, F. Bovio, M. E. Forcella, M. Lasagni, P. Fusi, and P. Di Gennaro, "Prebiotic effect of Maitake extract on a probiotic consortium and its action after microbial fermentation on colorectal cell lines," *Foods*, vol. 10, no. 11, p. 2536, 2021. https://doi.org/10.3390/foods10112536
- [25] Ö. Boral, D. G. Çelik, and H. İşsever, "Evaluation of the treatment efficacy of tigecycline and Reishi Shiitake Maitake mushroom extract in mice with the visceral leishmaniasis model," *Journal of Istanbul Faculty of Medicine*, vol. 86, no. 1, pp. 95-102, 2023. https://doi.org/10.26650/IUITFD.1197098
- [26] T. Bojňanská, A. Kolesárová, M. Čech, D. Tančinová, and D. Urminská, "Extracts with nutritional potential and their influence on the rheological properties of dough and quality parameters of bread," *Foods*, vol. 13, no. 3, p. 382, 2024. https://doi.org/10.3390/foods13030382
- [27] Lumivero, "XLSTAT statistical and data analysis solution. New York, USA," 2023. Retrieved: https://www.xlstat.com/en. [Accessed 30 November 2024]. 2023.
- [28] Microsoft Corporation, "Microsoft excel 365. Redmond, WA, USA," 2018. Retrieved: https://office.microsoft.com/excel. [Accessed 30 November 2024]. 2018.
   [29] L. B. Fendri *et al.*, "Wheat bread enrichment by pea and broad bean pods fibers: Effect on dough rheology and bread quality," *Lwt*,
- L. B. Fendri *et al.*, "Wheat bread enrichment by pea and broad bean pods fibers: Effect on dough rheology and bread quality," *Lwt*, vol. 73, pp. 584-591, 2016. https://doi.org/10.1016/j.lwt.2016.06.070
   J. Gao, S. L. Tay, A. H. S. Koh, and W. Zhou, "Dough and bread made from high-and low-protein flours by vacuum mixing: Part 2.
- J. Gao, S. L. Tay, A. H. S. Koh, and W. Zhou, "Dough and bread made from high-and low-protein flours by vacuum mixing: Part 2. Yeast activity, dough proofing and bread quality," *Journal of Cereal Science*, vol. 77, pp. 275-283, 2017. https://doi.org/10.1016/j.jcs.2017.08.015
- [31] T. D. Hadnađev, A. Torbica, and M. Hadnađev, "Rheological properties of wheat flour substitutes/alternative crops assessed by Mixolab," *Procedia Food Science*, vol. 1, pp. 328-334, 2011. https://doi.org/10.1016/j.profoo.2011.09.051
- [32] T. R. Dapčević Hadnađev, L. P. Dokić, M. S. Hadnađev, M. M. Pojić, and A. M. Torbica, "Rheological and breadmaking properties of wheat flours supplemented with octenyl succinic anhydride-modified waxy maize starches," *Food and Bioprocess Technology*, vol. 7, pp. 235-247, 2014. https://doi.org/10.1007/s11947-013-1083-y
- [33] L. Y. Lin, Y. H. Tseng, R. C. Li, and J. L. Mau, "Quality of shiitake stipe bread," *Journal of Food Processing and Preservation*, vol. 32, no. 6, pp. 1002-1015, 2008. https://doi.org/10.1111/j.1745-4549.2008.00229.x
- [34] M. Elia, "A procedure for sensory evaluation of bread: Protocol developed by a trained panel," Journal of Sensory Studies, vol. 26, no. 4, pp. 269-277, 2011. https://doi.org/10.1111/j.1745-459x.2011.00342.x
- [35] T. Bojňanská, Z. Muchová, H. Frančáková, D. Urminská, A. Mendelová, and J. Mareček, *Evaluation of raw materials and foods of plant origin*, 1st ed. Nitra: Slovak University of Agriculture, 2013.
- [36] N. Van Toan and L. N. M. Thu, "Preparation and improved quality production of flour and the made biscuits from shitake mushroom (Lentinus edodes)," *Clinical Journal of Nutrition and Dietetics*, vol. 1, no. 1, pp. 1-9, 2018.
   [37] M. J. Callejo, M.-E. Vargas-Kostiuk, and M. Rodríguez-Quijano, "Selection, training and validation process of a sensory panel for
- [37] M. J. Callejo, M.-E. Vargas-Kostiuk, and M. Rodríguez-Quijano, "Selection, training and validation process of a sensory panel for bread analysis: Influence of cultivar on the quality of breads made from common wheat and spelt wheat," *Journal of Cereal Science*, vol. 61, pp. 55-62, 2015. https://doi.org/10.1016/j.jcs.2014.09.008
   [38] F. Boukid, E. Zannini, E. Carini, and E. Vittadini, "Pulses for bread fortification: A necessity or a choice?," *Trends in Food Science &*
- [38] F. Boukid, E. Zannini, E. Carini, and E. Vittadini, "Pulses for bread fortification: A necessity or a choice?," Trends in Food Science & Technology, vol. 88, pp. 416-428, 2019. https://doi.org/10.1016/j.tifs.2019.04.007
- [39] A. Ribeiro Oliveira *et al.*, "Physicochemical, microbiological and sensory characteristics of snacks developed from broken rice grains and turmeric powder," *International Journal of Food Science and Technology*, vol. 55, no. 7, pp. 2719-2729, 2020. https://doi.org/10.1111/ijfs.14525
- [40] D. Sun-Waterhouse, A. Sivam, J. Cooney, J. Zhou, C. Perera, and G. Waterhouse, "Effects of added fruit polyphenols and pectin on the properties of finished breads revealed by HPLC/LC-MS and Size-Exclusion HPLC," *Food Research International*, vol. 44, no. 9, pp. 3047-3056, 2011. https://doi.org/10.1016/j.foodres.2011.07.022
- [41] M. Świeca, Ł. Sęczyk, U. Gawlik-Dziki, and D. Dziki, "Bread enriched with quinoa leaves-The influence of protein-phenolics interactions on the nutritional and antioxidant quality," *Food Chemistry*, vol. 162, pp. 54-62, 2014. https://doi.org/10.1016/j.foodchem.2014.04.044
- [42] X. Sui, Y. Zhang, and W. Zhou, "Bread fortified with anthocyanin-rich extract from black rice as nutraceutical sources: Its quality attributes and in vitro digestibility," *Food Chemistry*, Vol. 196, pp. 910-916, 2016. https://doi.org/10.1016/j.foodchem.2015.09.113

Asian Online Journal Publishing Group is not responsible or answerable for any loss, damage or liability, etc. caused in relation to/arising out of the use of the content. Any queries should be directed to the corresponding author of the article.